



3_manna_SM_DM_Version



Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	50 uL
Forward Oil Total	15.25 mL	Reverse Oil Total	10.25 mL	Volume Oil Total	25.5 mL
Tank Configuration	A Only	Tank A Conditioner	Your choice	Tank B Conditioner	Your choice

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	111	0.0	5.1	5.1	5550
2	8L	8R	2	22	50	5.1	11.3	6.2	2500
3	10L	10R	2	22	42	11.3	17.5	6.2	2100
4	11L	11R	2	22	38	17.5	23.7	6.2	1900
5	12L	12R	2	26	34	23.7	31.0	7.3	1700
6	13L	13R	2	26	30	31.0	38.3	7.3	1500
7	2L	2R	0	26	0	38.3	44.0	5.7	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	44.0	38.0	-6.0	0
2	13L	13R	2	26	30	38.0	30.7	-7.3	1500
3	12L	12R	1	22	17	30.7	27.6	-3.1	850
4	11L	11R	2	22	38	27.6	21.4	-6.2	1900
5	9L	9R	2	18	46	21.4	16.3	-5.1	2300
6	2L	2R	2	18	74	16.3	11.2	-5.1	3700
7	2L	2R	0	14	0	11.2	0.0	-11.2	0

Cleaner Ratio Main Mix NA Forward
Cleaner Ratio Back End Mix NA Reverse
Cleaner Ratio Back End Distance NA Combined
Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.4	1.83	1	1	1.83	4.4

